Amdt. dated December 15, 2004

Reply to Office action of 07/15/2004

**Amendments to the Claims:** 

This listing of claims will replace all prior versions, and listings, of claims in the

application:

**Listing of Claims:** 

1. (currently amended) A hot filled plastic container comprising:

a bell portion, a body portion and a base;

wherein said bell portion includes a neck for passage of a hot filled food product

therethrough and a shoulder portion between said neck and said body portion; and

wherein said body portion is generally rectangular in transverse cross section and

includes four panel sections, wherein each of said panel sections is flat and flexible,

each said panel section exhibiting flexibility to move between a bowed and a planar

configuration in response to temperature changes experienced by the container, and

means for isolating the four panel sections from the bell portion and the base to

permit the panel sections to have sufficient flexibility to move between the bowed and

planar configurations to act as vacuum panels.

2. (original) The plastic container of claim 1 wherein each panel section is coupled to

the adjoining panel section by a smooth, rounded corner.

3. (original) The plastic container of claim 1 wherein said panel sections have no ribs,

no stress absorbing strips, no raised areas and no recessed areas.

4. (original) The plastic container of claim 1 further comprising a label engaging said

panel sections.

Amdt. dated December 15, 2004

Reply to Office action of 07/15/2004

5. (original) The plastic container of claim 4 wherein said label extends from the bottom

of said neck to said base, including said panel sections.

6. (original) The plastic container of claim 1 wherein said container is a blow-molded

polypropylene container.

7. (original) The plastic container of claim 6, wherein said container is a beverage

container which contains a hot filled beverage.

8. (original) The plastic container of claim 1 wherein said container has a top load rating

of at least 80 pounds at room temperature or below.

9. (original) The plastic container of claim 1 wherein two opposing side panels have a

mold line therein.

10. (original) A multilayer plastic container comprising at least one wall which defines an

interior surface and an exterior surface of the container, wherein said wall is formed of

seven layers with a first layer of polypropylene, a second layer of adhesive, a third layer

of ethylene-vinyl alcohol polymer, a fourth layer of adhesive, a fifth layer of regrind, a

sixth layer of adhesive, and a seventh layer of polyamide and wherein said first layer of

polypropylene forms the exterior surface of the container and said seventh layer of

polyamide forms the interior surface of the container.

11. (original) The plastic container of claim 10 wherein said container is a hot fill plastic

container.

12. (original) The plastic container of claim 11 wherein said container is a blow-molded

container.

13. (currently amended) The plastic container of claim 10 wherein said fifth layer of

regrind forms at least about 70% or more of the thickness of said wall.

Amdt. dated December 15, 2004

Reply to Office action of 07/15/2004

14. (currently amended) The plastic container of claim 13 wherein said first layer of

polypropylene forms approximately 20% of the thickness of said wall.

15. (currently amended) The plastic container of claim 14 wherein said third and

seventh layers each form approximately 2% of the thickness of said wall.

16. (original) A multilayer plastic container formed of a polymeric material, wherein said

polymeric material comprises a layer of polypropylene, a layer of ethylene-vinyl alcohol

polymer adhered to said layer of polypropylene, a layer of regrind adhered to said layer

of ethylene-vinyl alcohol polymer, and a layer of amorphous nylon adhered to said layer

of regrind, wherein said layer of amorphous nylon forms the interior surface of the

container.

17. (original) The plastic container of claim 16 wherein said container is a hot fill plastic

container.

18. (currently amended) The plastic container of claim 16 wherein said layer of regrind

forms at least about 70% or more of the thickness of said polymeric material.

19. (currently amended) The plastic container of claim 18 wherein said layer of

polypropylene forms approximately 20% of the thickness of said polymeric material.

20. (currently amended) The plastic container of claim 19 wherein said layer of

ethylene-vinyl alcohol polymer and said layer of amorphous nylon each form

approximately 2% of the thickness of said polymeric material.

21. (original) A hot filled plastic container comprising

a bell portion, a body portion and a base;

Amdt. dated December 15, 2004

Reply to Office action of 07/15/2004

wherein said bell portion includes a neck for passage of a hot filled food product therethrough and a shoulder portion between said neck and said body portion, and wherein said body portion is generally rectangular in transverse cross section and includes four panel sections, wherein each of said panel sections is flat and flexible, each said panel section exhibiting flexibility to move between a bowed and a planar configuration in response to temperature changes experienced by the container;

wherein said container is formed of a polymeric material, said polymeric material having a layer of polypropylene, a layer of ethylene-vinyl alcohol polymer adhered to said layer of polypropylene, a layer of regrind adhered to said layer of ethylene-vinyl alcohol polymer, and a layer of amorphous nylon adhered to said layer of regrind; and

wherein said layer of polypropylene forms an exterior surface of the container and said layer of amorphous nylon forms an interior surface of the container which is in contact with the hot filled food product.

- 22. (original) The plastic container of claim 21 wherein said panel sections have no ribs, no stress absorbing strips, no raised areas and no recessed areas.
- 23. (original) The plastic container of claim 21 further comprising a label engaging said panel sections.
- 24. (original) The plastic container of claim 23 wherein said label extends from the bottom of said neck to said base, including said panel sections.
- 25. (original) The plastic container of claim 21 wherein said container is a blow-molded polypropylene container.
- 26. (original) The plastic container of claim 25, wherein said container is a beverage container which contains a hot filled beverage that includes at least 10 weight percent of a citrus or fruit juice.

Amdt. dated December 15, 2004

Reply to Office action of 07/15/2004

27. (currently amended) The plastic container of claim 26 27, wherein said hot fill

beverage includes approximately 50 weight percent of a citrus or fruit juice.

28. (original) The plastic container of claim 26, wherein said hot fill beverage includes

fruit or citrus juice and a dairy product.

29. (original) The plastic container of claim 21 wherein said container has a top load

rating of at least 80 pounds at room temperature or below.

30. (original) The plastic container of claim 21 wherein two opposing side panels have a

mold line therein.

31. (currently amended) The plastic container of claim 21 wherein said layer of regrind

forms at least 70% of the thickness of said polymeric material.

Please add the following new claims 32-38.

32. (new) The plastic container of claim 3 wherein said means for isolating further

comprises a first elevated ridge disposed between the body portion and the bell portion.

33. (new) The plastic container of claim 32 wherein said means for isolating further

comprises a second elongated ridge disposed around the circumference of the

container between the body portion and the base.

34. (new) The plastic container of claim 3 wherein said means for isolating further

comprises an elongated ridge disposed around the circumference of the container

between the body portion and the base.

35. (new) The plastic container of claim 21 further comprising a first elevated ridge

disposed around the body portion and the bell portion.

Amdt. dated December 15, 2004

Reply to Office action of 07/15/2004

36. (new) The plastic container of claim 35 further comprising a second elevated ridge

disposed around the circumference of the container between the body portion and the

base.

37. (new) The plastic container of claim 21 further comprising an elevated ridge disposed

around the circumference of the container between the body portion and the base.

38. (new) A hot filled plastic container comprising:

a bell portion,

a body portion, generally rectangular in transverse cross section and including

four panel sections, each of said panel sections being flat and flexible, so as to exhibit

flexibility to move between a bowed configuration and a planar configuration in

response to temperature changes experienced by the container;

a first elevated ridge disposed around the body portion and the bell portion;

a base; and

a second elevated ridge disposed around the circumference of the container

between the body portion and the base,

wherein said bell portion includes a neck for passage of a hot filled food product

therethrough and a shoulder portion between said neck and said body portion; and

wherein said first elevated ridge isolates the four panel sections in the main body

portion from the bell portion and the second elevated ridge isolates the four panel

sections in the main body portion from the base, so as to allow the panel sections to

have sufficient flexibility to move between the bowed and planar configurations and so

to act as vacuum panels.